

Opposed Weld Head 12 Quick Start Steps

Pneumatic Versions:

Steps 3, 4 & 5

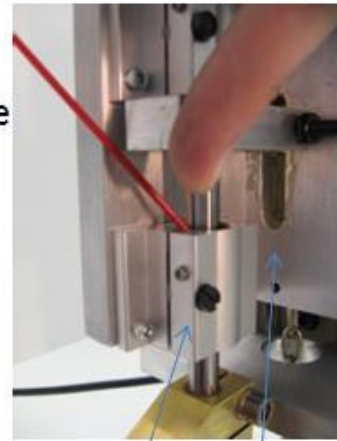


5. Regulator

Adjust gauge to 30-60 PSI

10. Adjustable Stop-Nut

Adjust for stroke length & switch actuation.



3. Air Inlet

Attach to Air Compressor.

4. 110 V AC Power Cord

Plug in to 3 prong Foot Pedal & then to the wall.

12. Pressure Adjust Knob

Adjust to desired electrode pressure.

6. Weld Cable Hookup

Attach to Welder Terminals.

8. Electrodes

Adjust position to desired location.

Anti-Rotation Slot:

Lubricate w/ Teflon grease every 500,000 cycles.

Ball Bearings:

Lubricate w/ Teflon oil every 2 million cycles.

9. Height Adjust Lever

Set the Weld Head height close to the work-piece.

11. Switch Viewport

View switch actuation as set by height & stop-nut.

7. Switch Cable

Attach the 3 pin connector to the back of the welder.

*1. Base Plate

Bolt to the table.

2. Manual Versions:

Drill Holes for chain & Foot Pedal. Bolt lever behind Weld Head. Attach chain.

**Note: Follow Set-up Steps in Order*

