

Opposed (WH1) Weld Head Mounting Template

Instructions:

1) Tape this paper to the table you are bolting the weld head to.
When instructed to Drill out a hole, simply drill through the holes on this paper.

2) (a) Air/Pneumatic versions:

- Drill out the four holes numbered 1,2,3, & 4 with a .315 Drill Bit
 - Slide the provided 5/16-18 T-Slot Bolts on to the channels on the underside of the weld head & position the bolts over the drilled out holes
 - Now bolt the Weld Head to the table to holes #1,2,3, & 4.
- The Nut should be on the under-side of the table.

(b) Manual Versions:

- Drill out the four holes (1,2,3,& 4) as instructed in step 2-a.
 - Drill out hole #5 with a .315 Drill Bit
 - Drill out hole #6 with a .625 Drill Bit
 - Bolt the footpedal lever to hole #5 with the provided 5/16-18 bolt
 - Feed the chain from the Weld Head body through hole #6
- and attach the chain to the lever arm below the table.

